1	BE IT KNOWN, that we, NANCY K. SMRCKA, a citizen of the
2	United States of America, resident of Point Richmond, County of Contra Costa
3	State of California; REYNALDO H. ROSALES, a citizen of the
4	United States of America, resident of Fairfield, County of Solano,
5	State of California; and THOMAS J. BALK, a citizen of the
6	United States of America, resident of San Francisco, County of San Francisco,
7	State of California, have invented new and useful improvements in a
8	
9	SYSTEM AND METHOD FOR NEW PRODUCT
10	CLEARANCE AND DEVELOPMENT

	1
ELOPMENT	2
	3
ID AUTHORIZATION	4
is subject to copyright protection.	5
mpany LLC. All rights reserved.	6
copyright protection. The owner,	7
ion to the facsimile reproduction by	8
in the Patent and Trademark	9
it otherwise reserves all rights	10
	11
INVENTION	12
or new product clearance and	13
d chemical products.	14
THE INVENTION	15
ng companies continually seek to	16
ale with the requirements of their	17
	18
ient requirements, a manufacturing	
ient requirements, a manufacturing ntory.	19
	19 20

- materials obtained locally in each region and different understandings of the
- 2 customer's requirements. A product not meeting the customer's specifications
- may be unsellable, thus resulting in a large financial loss. An efficient product
- 4 development process is more economical and can result in better uniformity in
- 5 product quality and higher customer acceptance rates.
- 6 In complex manufacturing operations, new product development involves
- 7 multiple participants, from multiple disciplines and regions. The development
- 8 process can result in many reports, proposals, memos, analysis, letters, and
- 9 other documents. Without an adequate system, such documents may be lost, in
- conflict with one another, interpreted differently by different participants, not seen
- by persons intended to see them, and other such problems tending to cause
- inefficiencies and reduce product acceptance by the customer.
- Part of new product development and commercialization for products includes
- 14 assuring/checking compliance with all laws and regulations of all countries where
- the product will be made, transported, or sold. Such laws and regulations may
- cover environmental, health and safety, toxicology, transportation, intellectual
- 17 property and other matters. Not meeting the requirements of such laws and
- regulations could result in large fines.
- 19 In today's global economy, decisions must be made quickly; information must be
- 20 communicated quickly and accurately across regions of the world to the right
- 21 person at the right time and in the right format.
- 22 Accordingly, there is a need for a new system and method for new product
- clearance and development, especially for new or customized chemical products.
- 24 The method and system of the invention described herein provides such a
- 25 solution.

IV. SUMMARY OF THE INVENTION

- The invention includes a method for product development including: determining
- 3 customer requirements for a product; storing the requirements in a computer
- 4 readable database; evaluating economics of developing the product per the
- 5 customer requirements; storing the evaluation in the computer readable
- database; selecting a base technology; storing the selection in the computer
- 7 readable database; determining modifications needed of the base technology to
- 8 meet the final requirements; storing information of the determination in the
- 9 computer readable database; and testing the determination to verify it meets the
- final requirements; and storing details and results of the testing in the computer
- 11 readable database.

- 12 Another embodiment of the invention includes a method of product development
- including: determining customer requirements for a product; storing the
- requirements in a computer readable database; and determining if base
- technology modifications are needed to meet the customer requirements.
- 16 If base technology modifications are needed to meet the customer requirements,
- then the method further includes: selecting a base technology; storing the
- selection in the computer readable database; determining modifications needed
- of the base technology to meet the final requirements; and storing information of
- the determination in the computer readable database. If the cost of the
- 21 modification exceeds a predetermined amount, then the method further includes:
- evaluating economics of developing the product per the customer requirements;
- 23 storing the evaluation in the computer readable database; qualifying the
- 24 determination of modifications to verify it meets the final requirements; and
- storing the qualification in the computer readable database.

- 1 Another embodiment of the invention includes a product development and
- 2 commercialization management information system including: a collaborative
- work space, where multiple participants can individually and jointly work on a
- 4 project: configured at least partially automating workflow of product development
- 5 and commercialization projects from determining customer requirements and
- 6 financial analysis of project viability, through determining a base technology,
- determining any needed modifications of the base technology, and testing the
- 8 modified base technology to verify compliance with customer requirements.
- 9 It is configured for adding/changing the participants in a project; configured for
- assigning, tracking and providing notification of tasks relating to a product
- development project or group of projects; configured for providing a collaborative
- work space including a secure/searchable communication repository linked to
- product development projects or logical grouping of projects and their tasks, for
- communications with and between project participants and customers,
- configured for recording, channeling, and archiving the communications.
- 16 It is also configured for financial tracking and/or forecasting for a project or a
- logical grouping of projects; configured for importing lab data; configured for
- providing a secure and searchable document repository linked to projects or
- logical groupings of projects, where the documents are in final format; and a
- 20 database: configured for storing a product development project's history and
- details, the history and details including the types of data, time schedules, status
- of all steps in the project, contact information, results of all steps in the project,
- 23 and documents and information supporting all steps in the project; and
- configured for searching the stored history and details and for generating reports
- 25 from same; a network for connecting the collaborative workspace and database;
- and means for providing for different levels of secure access for different users.

- Another embodiment of the invention includes a product development and
- 2 commercialization management information system, the system including: means
- for storing, retrieving, searching, modifying, and reporting customer requirements
- for a product; means for storing, retrieving, searching, modifying, and reporting
- an evaluation of the economics of developing the product per the customer
- 6 requirements; means for storing, retrieving, searching, modifying, and reporting a
- 7 selection of a base technology.
- 8 It also includes means for storing, retrieving, searching, modifying, and reporting
- 9 a determination of modifications needed of the base technology to meet the final
- requirements; and means for storing, retrieving, searching, modifying, and
- reporting testing details and results of the determination to verify it meets the final
- 12 requirements.

22

- 13 These and other features and advantages of the present invention will be made
- more apparent through a consideration of the following detailed description of a
- preferred embodiment of the invention. In the course of this description, frequent
- reference will be made to the attached drawings.

V. BRIEF DESCRIPTION OF THE DRAWINGS

- Figs. 1-3 depict schematic diagrams of various embodiments of exemplary
- logical processes in the method of the invention.
- 20 Fig. 4 depicts a schematic diagram of one embodiment of a networked system
- for implementing the invention.

VI. DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

- 23 The major components (also interchangeably called aspects, subsystems,
- 24 modules, functions, services) of the system and method of the invention, and

market to the Company of the state of the st

- examples of advantages they provide, are described below with reference to the
- figures. For figures including process/means blocks, each block, separately or in
- 3 combination, is alternatively computer implemented, computer assisted, and/or
- 4 human implemented. Computer implementation optionally includes one or more
- 5 conventional general purpose computers having a processor, memory, storage,
- 6 input devices, output devices and/or conventional networking devices, protocols,
- and/or conventional client-server hardware and software. Where any block or
- 8 combination of blocks is computer implemented, it is done optionally by
- 9 conventional means, whereby one skilled in the art of computer implementation
- could utilize conventional algorithms, components, and devices to implement the
- requirements and design of the invention provided herein. However, the
- invention also includes any new, unconventional implementation means.
- 13 With reference to Fig. 3, the invention includes a method for product
- development 300. The process begins with a step 310 for initial determination of
- 15 customer requirements for a product. The results of such determination are
- preferably stored in a computer readable database. The initial requirements are
- passed to Financial Analysis Process/Step 320. There the requirements are
- evaluated for the economics of developing the product per the customer
- 19 requirements. The results of such economic analysis are optionally stored in the
- 20 computer readable database.
- 21 Typically, upon a favorable economic analysis step 320, the next step is finalizing
- the customer's requirements, step 330. The final requirements are passed to
- step 340 for selecting a base technology. A base technology is the typical
- starting technology which either meets all or some of the customer requirements
- from step 330 or can be modified to meet them. In the case of a chemical
- product, for example, the base technology may be a chemical formula to which
- 27 additional components may be added. In manufacturing a mechanical product,

- e.g., an automobile, the base technology may be a particular chassis frame and
- drive train. The results of this step are optionally stored in the computer readable
- 3 database.
- 4 Once the base technology is selected in step 340, the selection is passed to the
- 5 modification step 350 for determining modifications needed of the base
- technology to meet the final requirements. The results are optionally stored in
- 7 the computer readable database. An important step for quality assurance is the
- 8 next step 360 of testing the modified base technology to verify it meets the
- 9 customers' final requirements and optionally storing details and results of the
- testing in the computer readable database.
- After validating the requirements are met in step 360, the product in one
- embodiment is optionally commercialized in step 370. In a preferred
- embodiment, prior to the commercialization step is a freedom to operate step
- 14 (not shown). The freedom to operate step includes one or more evaluations of
- the product to assure/check compliance with laws and regulations of all
- jurisdictions where the product will be made, transported, or sold. These laws
- and regulations may cover environmental, health and safety, toxicology,
- transportation, intellectual property and other matters. The mechanics of
- 19 evaluating compliance with the various laws and regulations is known to one
- skilled in the art, e.g., an intellectual property attorney assures compliance with
- intellectual property laws, a health and safety specialist assures compliance with
- the related laws. Compliance with health and safety laws and regulations,
- e.g., may require performing certain tests on the product and providing the test
- results to the appropriate governmental agency in the appropriate format and/or
- 25 providing a list of known risks and hazards of the product and safe handling
- 26 techniques.

I 1 8 1 1 5 30 fain a steilearaint aire a sao

- 1 Commercialization includes any engineering required for setting manufacturing
- specifications, recording the specifications, and passing the specifications to all
- 3 manufacturing locations. Regional differences are typically considered, e.g., for
- 4 a chemical product, the acceptable locally obtainable versions of the ingredients
- 5 are listed.
- Figs. 1 and 2 are abbreviated embodiments of the method of the invention.
- Fig. 1, depicts a process having a Set Requirements step 110 and a
- 8 Commercialization step 120. In Fig. 2, the embodiment of Fig. 1 is modified to
- 9 add a pre-commercialization step 220. Pre-commercialization optionally includes
- one or more of the following: economic analysis, modification determination of a
- base technology, or testing for quality assurance. Some of the optional steps
- within the pre-commercialization step 220 of Fig. 2 are set out in the multiple
- steps in the embodiment depicted in Fig. 3. Typically, whether the embodiment
- of Fig. 2 or 3 is applied in a particular instance is optionally based on whether the
- cost of the modification to the base technology exceeds a predetermined
- amount. The greater the modification costs, the more justified is use of a more
- rigorous embodiment of the method of the invention, i.e., per Fig. 3.
- Typically, the steps are performed sequentially such that a later step is not
- 19 performed until all earlier steps are completed. Each above-described
- 20 embodiment optionally includes recycle steps from a later step to an earlier step.
- For example, if testing step 360 shows the customer requirements are not met,
- 22 the process could recycle back to Set Final Requirements step 330 or
- 23 Select Base technology step 340.
- Also, for each embodiment, after any step of the method, the step is optionally
- approved by authorized persons via an approval step (not show), e.g., a project
- 26 manager, before proceeding to the next step. Both such sequential process flow
- 27 and such approval may be required by the system or on the honor system.

- 1 Embodiments having required sequential process flow are optionally
- 2 implemented by one or more steps for locking at least a portion of the steps prior
- to the completion of all earlier steps and unlocking the steps upon completion of
- 4 all earlier steps. This thereby prevents entering a step out of order without
- authorization. Such steps for locking and unlocking selected portions of a
- 6 database can be implemented by conventional database management system
- technologies. Another type of locking step optionally occurs where authorized
- 8 personnel may terminate the method at any step, and the termination optionally
- 9 prevents further revision of any step in the method.
- 10 A complementary aspect of another embodiment of the invention is security and
- version control. Such embodiments optionally include a locking step of at least a
- portion of the steps after their completion, thereby preventing revision of the
- steps without authorization. Optionally, completion of all action items is a
- condition precedent to performance of any final approval step.
- 15 With reference to the embodiment depicted in Fig. 3, such embodiment also
- optionally includes a step to maintain version control of the approved
- 17 Final Requirements step 330, the approved base technology selection 340, and
- Modifications step 350, or the approved Qualification/Testing of Modified Base
- 19 Technology step 360. Version control may be implemented by conventional
- 20 database management system technologies.

and the second of the second o

- 21 Some prior known problems in new product development were due to different
- 22 participants having incorrect or incomplete information and difficulty in
- 23 coordinating all aspects of a project among the many participants. The method
- 24 and system of the invention obviates these problems in alternate embodiments
- by manual and/or automated electronic mailing steps to one or more participants
- 26 and/or interested persons.

i del ser la carrière del contrato del contr

r

- Such mailing steps optionally include: a step for sending an electronic mail
- 2 notification to a participant in the method or an interested person at any step in
- the method and a step for sending an electronic mail notification to a participant
- 4 in the method or an interested person upon approval and/or completion of one of
- 5 the steps of the method. The email steps also may apply to communication of
- 6 information regarding action items associated with completing particular steps.
- 7 Accordingly, alternate embodiments also include a step for recording in the
- 8 database action items for completing one or more steps of the method,
- 9 electronically notifying the responsible persons of the action items, and tracking
- 10 completion of the action items.
- Another alternate embodiment is where upon a termination of an instance of the
- method having incomplete action items, will result in exercise of a step for
- sending an automatic electronic mail notification of the termination and the
- respective incomplete action item to each respective participant responsible for
- each respective incomplete action item.
- 16 With the above email features, all participants are kept up to date on the status of
- the project, action items due, and terminations. Manual email steps described
- above are optionally implemented with conventional email technologies. Each
- 19 automated email step described above is optionally implemented by a
- 20 listener-type module which listens for pre-determined activities in the database in
- the database. Upon occurrence of such activities, the listener module passes an
- instruction to an email application to send an appropriate message. The
- 23 message may be a pre-determined message or the message may include data
- from the database, e.g., action items, passed by text or by reference in the
- instructions from the listener to the email application.
- Many optional features of the process allow for ease of project management
- and/or solve administration problems of prior known systems. In one

- embodiment, there is a step for plotting the actual-versus-planned progress of
- the steps on a timeline, for measuring and improving performance and
- 3 productivity of practicing the method. Preferably, one or more of the steps is at
- least in part completed by selecting items from a menu, list box, drop down list,
- 5 or other selection object available in a personal computer graphical user
- 6 interface, thereby reducing typing time and errors.
- 7 Many features of some embodiments of the invention facilitate access by all
- 8 participants and interested persons. Preferably, the storing steps store all data
- 9 entered, retrieved, processed, created, stored, or modified in one or more central
- or distributed mutually accessible databases. Access to the database is
- optionally available globally from any personal computer having suitable client
- software installed and suitable network connectivity. Suitable client software
- includes, e.g., a web browser, a groupware client application, e.g., Lotus Notes
- 14 ®, and suitable network connectivity includes, e.g., TCP/IP communication with
- 15 the Internet.
- Optionally, all participants in the method and authorized persons may access at
- 17 least a portion of the database, and the graphical user interface presented
- matches the person's type of database access. Conventional database
- management system technologies may be used to provide different access levels
- 20 to different persons.

nikira a dea durran d

- Access typically includes a plurality of pre-defined views, thereby permitting quick
- information sorting and searching. In some embodiments, to speed data entry at
- least a portion of the steps include copying template forms that are stored in the
- 24 database thereby insuring data consistency.

11-11-12-110 19 11 11 11

- 25 Reference forms are also preferably stored in the database and are made
- available to users thereby providing assistance in completing the steps.

II - IN I E II Mas de

- 1 Template and/or reference forms are revisable at any time by authorized
- 2 administrators and wherein upon the revision the forms become immediately
- 3 available for use by future instances of the method.
- 4 Administration of the database includes providing, changing or revoking user
- 5 access, maintaining items in various selection lists, maintaining template forms,
- 6 reference forms and help forms, and wherein the administration is performed
- only by authorized persons. In one or embodiments, a key feature of the method
- 8 is that the administration is through a graphical user interface and does not
- 9 require knowledge of computing languages.
- 10 Another embodiment of the invention includes a product development and
- commercialization management information system. Mechanism means of the
- system are optionally configured to perform one or more of the steps described in
- the method aspect of the invention described above. For each embodiment in
- the method aspect of the invention, there is a mechanism in the
- system/apparatus aspect of the invention for performing the steps therein, except
- for human-performed or other non-machine performed steps.
- 17 Portions of the system of the invention include a collaborative workspace, where
- multiple participants can individually and jointly work on a project: configured for
- 19 at least partially automating workflow of new product development and
- 20 commercialization. The collaborative workspace is optionally implemented with
- 21 existing applications such as Lotus Notes® or other groupware-type software
- 22 applications.
- 23 The collaborative workspace aspect of the invention permits access by the
- 24 multiple participants and interested persons. From the collaborative workspace,
- or integral with it, are means/mechanisms for each step, e.g., determining
- 26 customer requirements and financial analysis of project viability, through

- determining a base technology, determining any needed modifications of the
- 2 base technology, and testing the modified base technology to verify compliance
- 3 with customer requirements.
- 4 The system is configured for adding/changing the participants in a project;
- 5 configured for assigning, tracking and providing notification of tasks relating to a
- 6 product development project or group of projects; configured for providing a
- 7 collaborative work space including a secure/searchable communication
- 8 repository linked to product development with projects or logical grouping of
- 9 projects and their tasks, for communications with and between project
- participants and customers, configured for recording, channeling, and archiving
- 11 the communications.

- 12 It is also configured for financial tracking and/or forecasting for a project or a
- logical grouping of projects; configured for importing lab data; configured for
- providing a secure and searchable document repository linked to projects,
- i.e., instances of use of the method of the invention, or logical groupings of
- projects, where the documents are in final format; and a database: configured for
- storing a product development project's history and details, the history and
- details including the types of data, time schedules, status of all steps in the
- 19 project, contact information, results of all steps in the project, and documents and
- 20 information supporting all steps in the project; and configured for searching the
- stored history and details and for generating reports from same; a network for
- 22 connecting the collaborative workspace and database; and means for providing
- 23 for different levels of secure access for different users.
- 24 Another embodiment of the invention includes a product development and
- 25 commercialization management information system. The system includes:
- means for storing, retrieving, searching, modifying, and reporting customer
- 27 requirements for a product; means for storing, retrieving, searching, modifying,

- and reporting an evaluation of the economics of developing the product per the
- 2 customer requirements; means for storing, retrieving, searching, modifying, and
- 3 reporting a selection of a base technology.
- 4 It also includes means for storing, retrieving, searching, modifying, and reporting
- a determination of modifications needed of the base technology to meet the final
- 6 requirements; and means for storing, retrieving, searching, modifying, and
- 7 reporting testing details and results of the determination to verify it meets the final
- 8 requirements. The above-referenced means are optionally implemented with
- 9 conventional database management systems.
- Fig. 4 depicts a schematic diagram of one embodiment of a networked system
- for implementing the invention. Clients 420 are connected to Server(s) 430 via
- Network 410. Clients 420 include the above-described client applications. One
- or more servers 430 are in communication with the above-described database(s)
- storing project data. Applications residing on the server are sufficiently
- 15 configured to permit communication from the client applications with the
- database. These optionally include email server applications, web site server
- 17 applications, and static and dynamic database management applications.
- 18 Network 410 optionally includes any known networks such as LAN's, WAN's,
- 19 MAN's, the Internet, EDI, private networks, and virtual private networks. It also
- 20 includes any networks providing such connectivity functions developed in the
- future such as Internet2. Lastly, the invention is preferably configured to comply
- with the ISO 9000 standards promulgated by the International Organization for
- 23 Standardization.